

# APPLICATION TOOL LIST

## Drill



<b>WHNSB &amp; WNSB</b>		<b>PAGE 312</b>	<b>Size Range</b>	0	10	20				
			<b>Drilling Depth</b>	0	25	50				
		<b>TH SD</b>						<b>h8</b>		
		Carbon Steel Alloy Steel	Tool Steel < HRC 40	Pre-Hardened Steel < HRC 45	Stainless Steel	Heat-Resistant Steel	Cast Iron			
		⊙	⊙	⊙	⊙	○	○			

<b>ZPB</b>		<b>PAGE 335</b>	<b>Size Range</b>	0	10	20				
			<b>Drilling Depth</b>	0	2.5	5				
		<b>TH M</b>						<b>h8</b>		
		Carbon Steel Alloy Steel	Tool Steel < HRC 40	Pre-Hardened Steel < HRC 45	Stainless Steel	Cast Iron	Aluminium Alloy			
		⊙	○	○		○	○			

<b>EMSBS/EMST</b>		<b>PAGE 339</b>	<b>Size Range</b>	0	2.5	5				
			<b>Drilling Depth</b>	0	50	100				
		<b>TH M</b>						<b>h8</b>		
		Alloy Steel	Tool Steel < HRC 40	Pre-Hardened Steel < HRC 45	Stainless Steel	Heat-Resistant Steel	Aluminium Alloy			
		⊙	⊙	⊙	⊙	○	○			

**TH** TH Coating     
 **SD** SD Coating     
 **M** Metric Only     
 ⊙ Recommended